



Scratch & Brown Fibered Stucco Cement

Non-sanded concentrate

Amerimix Scratch & Brown Fibered Stucco Cement is a proprietary blend cement-based product that is designed to be used in a scratch, brown and/or for texture coat application(s). It is a premium product blended with alkali-resistant glass fibers and additives, requiring the addition of sand and water. Amerimix Scratch and Brown Fibered Stucco Cement is intended for use in general stucco construction and exceeds the requirements of ASTM C 1328 Type S for stucco cement. It may be trowel or gun applied.

What YOU need to get your STUCCO JOB Done!



High Quality • High Performance

This product is a contractor grade cementitious product that delivers the quality you expect from Amerimix.



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Mixing Proportions:

- One bag of Amerimix Scratch & Brown Fibered Stucco Cement
- 2.5 to 3 cubic feet of ASTM C 897 sand (stucco sand)
- 4 to 5.5 gallons of water, depending on the moisture content of the sand

Mixing must be accomplished by using a mechanical batch mixer to ensure homogeneity, workability and good board life. Use clean potable water and add the maximum amount consistent with optimum workability

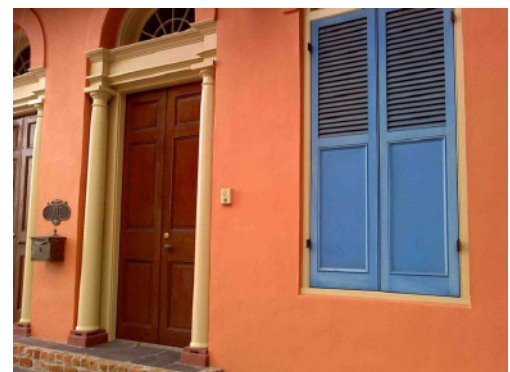


Mixing Instructions:

1. To begin, place two thirds of the estimated amount of water into the mechanical mixer.
2. Add one-fourth to one-half the required sand.
3. Add bag of Amerimix Scratch & Brown Fibered Stucco Cement.
4. Add remaining sand.
5. Mix until an uniform color and texture are observed. Add additional water to achieve desired workability.
6. Machine mixing for 4 to 5 minutes is recommended to obtain maximum workability.
7. Maintain water/sand/cement ratios and the same mixing procedures for each bag to ensure consistency throughout the project.

Application:

- Mix only the amount of Amerimix Scratch & Brown Fibered Stucco Cement that can be applied in less than one hour depending on temperature and weather conditions. Variation of water content and re-tempering will affect strength, consistency and uniformity.
- Dampen all surfaces to receive stucco prior to application.
- Provide sufficient moisture to permit continuous hydration of the cementitious materials for optimal curing. Ideally, scratch and brown coat(s) should be fogged and protected from warm, hot winds and low humidity. (see ACI 305, Hot Weather Concreting, for conditions conducive to cracking).
- If applying more than one coat, delay application of the second and/or third coat(s) for 48 hours.
- Do not apply at temperatures below 40°F, or when freezing temperatures are anticipated with 24 hours.



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